

## Internal thread repair kit IGRW-1008

### Specifications

- **Everything in one suitcase:**  
tools for repairing internal threads
- **Diameter range:**  
M8 – M32 ( $\frac{5}{16}$ " –  $1\frac{1}{4}$ " )
- No Calibration required
- Self adjusting to any pitch and size within range
- Automatically chases good thread sections to repair the damaged parts
- Hardened cutting blades (HSS)
- Removes rust and burrs



	ØD Range	Pipes	L	B	H	ROD	Ør	ØR	Package Size		Weight	
									W	H	lb	gm
<b>i21 inch</b>	$\frac{5}{16} - \frac{7}{16}$	$\frac{1}{16} - \frac{3}{16}$	$4\frac{5}{16}$	$\frac{11}{16}$	$1\frac{3}{4}$	$4\frac{9}{16}$	$\frac{20}{32}$	$1\frac{17}{32}$	$4\frac{1}{2}$	$7\frac{3}{8}$	0.32	160
<b>i21 mm</b>	8 - 11		109	18	45	116	16	38	115	187		
<b>i22 inch</b>	$\frac{1}{2} - \frac{5}{8}$	$\frac{1}{4} - \frac{3}{8}$	$4\frac{5}{16}$	$\frac{11}{16}$	$1\frac{3}{4}$	$4\frac{9}{16}$	$\frac{11}{16}$	$1\frac{9}{16}$	$4\frac{1}{2}$	$7\frac{3}{8}$	0.37	170
<b>i22 mm</b>	12 - 16		109	18	45	116	17	39	115	187		
<b>i23 inch</b>	$\frac{11}{16} - \frac{13}{16}$	$\frac{3}{8} - \frac{1}{2}$	$4\frac{3}{8}$	$\frac{13}{16}$	$2\frac{1}{16}$	$5\frac{1}{8}$	$\frac{13}{16}$	$1\frac{3}{4}$	$4\frac{1}{2}$	$7\frac{3}{8}$	0.55	250
<b>i23 mm</b>	16 - 20		111	21	53	130	20	45	115	187		
<b>i24 inch</b>	$\frac{7}{8} - 1\frac{1}{4}$	$\frac{1}{2} - \frac{7}{8}$	$5\frac{3}{8}$	$1\frac{1}{16}$	$2\frac{1}{2}$	$6\frac{3}{8}$	$1\frac{1}{16}$	$2\frac{1}{8}$	5	$8\frac{5}{16}$	1.00	450
<b>i24 mm</b>	22 - 32		136	27	64	161	27	54	127	211		

